



PLSU3 Material Dispenser Assembly & Operation Instructions

IMPORTANT: This installation procedure requires at least two people. Take proper safety precautions.

(Important: Do not tighten the nuts until the unit is completely assembled.)

- 1) - Assemble the material feed frame with legs as shown in Diagram A on page-2.
(Use Qty-8 1/4-20x5/8" Truss Head Screw with a flat washer under the nut.)

1A) - frame part "A" overlaps end frame part "B" at the corners.
(Frame parts "A" are in pairs of a right and a left.)

1B) - Both legs "C" attach to the outside edges of the frame.

- 2) - Attach the Material Feed Frame to the PLSU3 as shown in Diagram B on page-2.
(Use Qty-4 1/4-20x3/4" Hex Head Screw with a lock washer and flat washer under the screw head.)

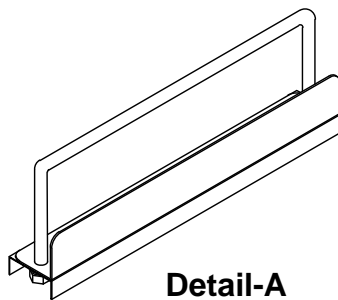
- 3) - Attach the Material Feed Tray as shown in Diagram C on page-2.
(Use Qty-4 1/4-20x1/2" Truss Head Screw with a nut under the Feed Tray.)

- 4) - Place one Octagon Plate on the piece of pipe. See Diagram D on page-2.
Put a roll of liner on the pipe. Add another Octagon Plate to the pipe.
(Do not tighten the Thumbscrews.)

- 5) - Place the pipe in the pipelocks on the frame.

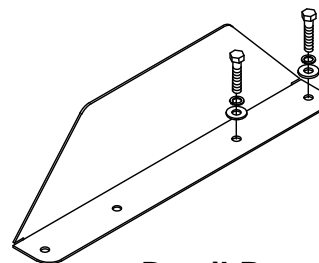
- 6) - Feed the roll of liner into the unit.

- 7) - Center the liner on the pipe so that its feeds evenly into the machine.
Line up the Octagon Plates with the Insulation feed guides on the machine head table (See Details A & B, not shown on Page-2). Push the the Octagon Plates up against the roll of liner. Allow 1/4" to 1/2" clearance between the liner and the Octagon Plates. Lock the Octagon Plates in place. The unit is ready for use.



Detail-A
Feed Guide Assy

Only Used When
Dispenser is
Installed on Main Unit



Detail-B
Liner Feed Guide

Install at next Assy on
right or left side of
Machine w/hardware provided

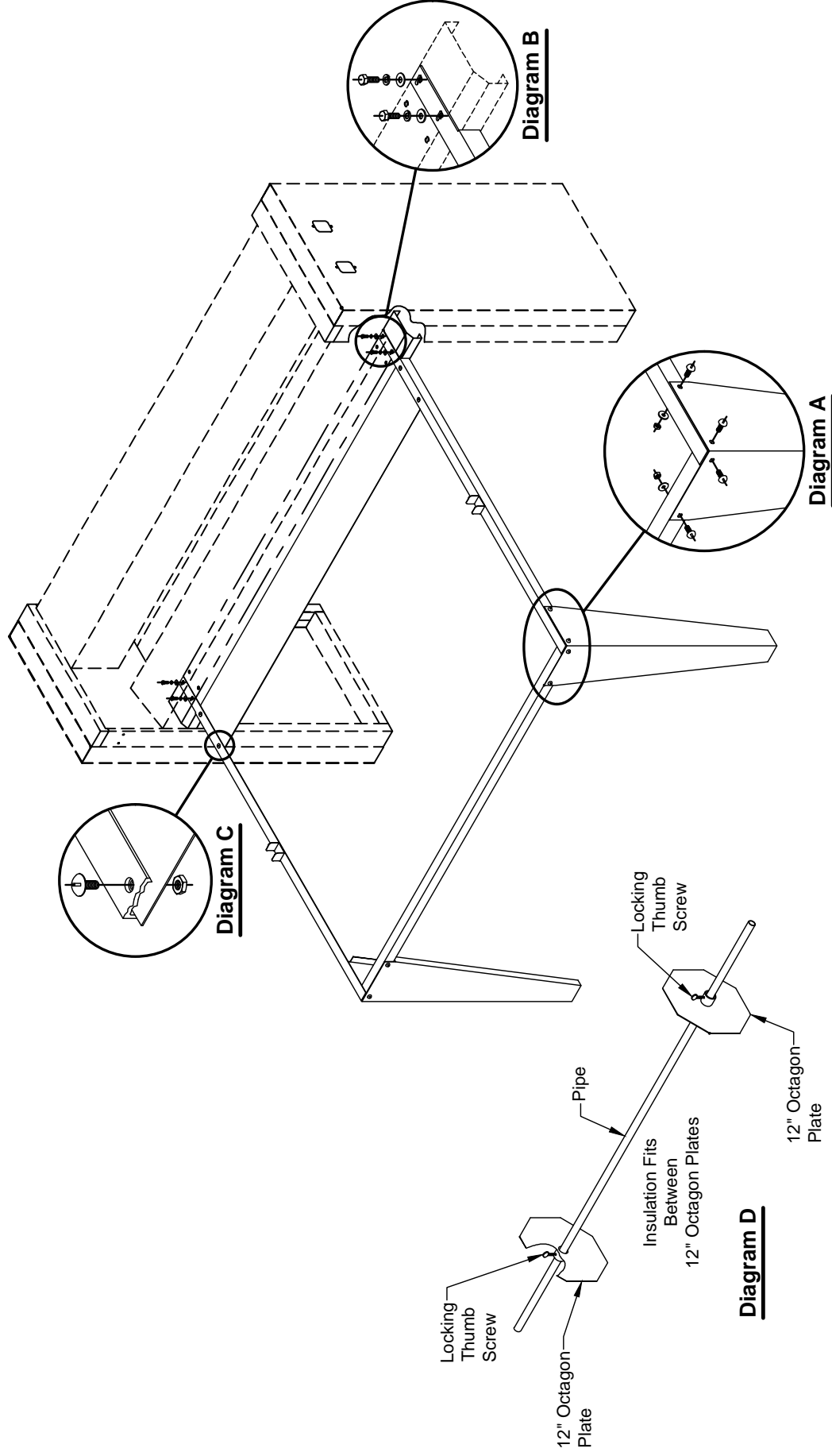
(FULL MACHINE ILLUSTRATION LOCATED ON PAGE-2)

Please contact our Technical Service Department with any questions at - Ph: 631-249-9000 / Fax: 631-249-8346

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