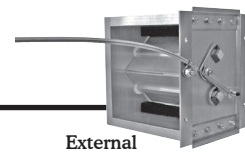
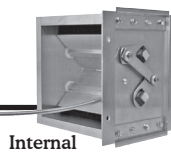


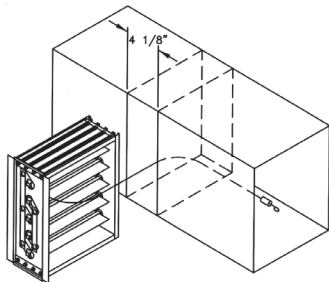
DuroZone®

INSTALLATION INSTRUCTIONS

Rectangular Opposed Blade Cable Operated Damper



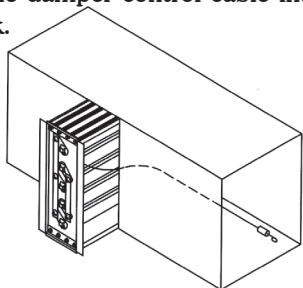
INTERNAL CABLE - CODS Series



Step 1: Cut 4-1/8" wide slot into the side of the sheet metal duct.

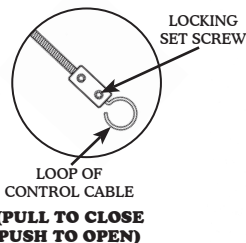
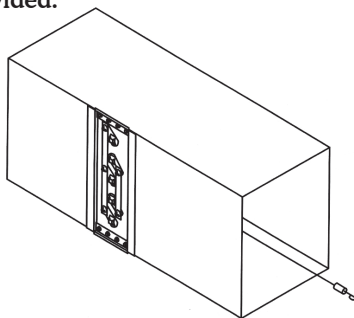
Step 2: If desired, install gasket around the damper frame per the enclosed instructions.

Step 3: Insert the damper control cable into the slot cut into the ductwork.



Step 4: Slide the damper into the duct work.

Step 5: Secure the damper to the ductwork with the screws provided.



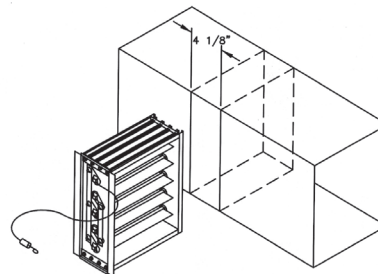
Step 6: Adjust the damper blade position for proper air flow by pushing or pulling the looped wire end of the control cable.

Step 7: Tighten the set screw nearest to the looped wire end of the cable to lock the damper blade in the desired position.

Step 8: Store the control cable appropriately.

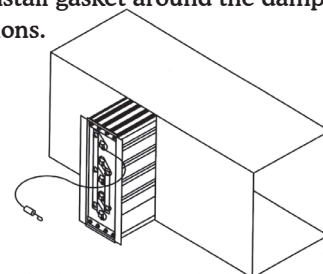
For adjustments: To re-adjust the damper blade position, loosen the locking set screw closest to the looped wire end of the control cable. Push or pull the looped wire until the desired air flow is achieved. Then tighten the locking set screw closest to the looped wire end of the control cable.

EXTERNAL CABLE - XCODS Series



Step 1: Cut 4-1/8" wide slot into the side of the sheet metal duct.

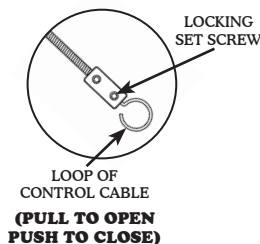
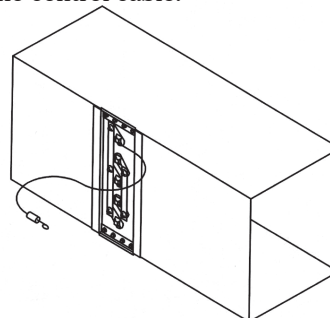
Step 2: If desired, install gasket around the damper frame per enclosed instructions.



Step 3: Slide the damper into the duct work.

Step 4: Secure the damper to the ductwork with the screws provided.

Step 5: Route the damper control cable to the remote adjustment point, being sure to avoid severe bending or kinking of the control cable.



Step 6: Adjust the damper blade position for proper air flow by pushing or pulling the looped wire end of the control cable.

Step 7: Tighten the set screws nearest to the looped wire end of the cable to lock the damper blade in the desired position.

Step 8: Store the control cable appropriately.

For adjustments: To re-adjust the damper blade position, loosen the locking set screw closest to the looped wire end of the control cable. Push or pull the looped wire until the desired air flow is achieved. Then tighten the locking set screw closest to the looped wire end of the control cable.

Install all devices in accordance with applicable electrical and mechanical codes.

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ALL DUROZONE DAMPERS FEATURE:

- 5 year limited warranty
- Controlled bypass
- Maintenance free operation
- Quick install mounting clips (except Round Dampers)
- 100% factory testing
- Custom dampers and special controls are available on request.